## SBA05 SERIES BALL VALVE ACTUATOR

#### DESCRIPTION

SBA05 series ball valve actuator is using bi-directional motor. Matching with SBV series flange cast iron ball valve, it is mainly used in central air-conditioning system, heating system, water treatment, and production industry to control the flow of chilled/hot medium

### **CHARACTERISTIC**

- Bi-directional AC motor
- Easy & flexible installation
- Position feedback auxiliary switch for option
- Die-casting aluminum alloy chassis, fireproof ABS engineering plastic, measure up UL94V-0 standard
- Reliability and safety test passed
- Built-in limiter for power saving and longer motor life
- Suitable for DN65-DN100 flanged cast iron ball valve
- 0(2)~10V dc or 0(4)~20mA dc control input signal, proportional control.
- 0~10V feedback signal.

## SBA05 SERIES MODEL SELECTION

Ball valve actuator

SERIES CODE-

05—The fifth series ball valve actuator

#### VOLTAGE CODE-

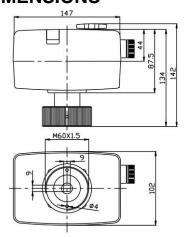
024—24Vac 220—220Vac 110—110Vac 230—230Vac 120—120Vac

ADDITIONAL FUNCTION

E-Modulating control, with 0~10V feedback signal (Only for 24V)

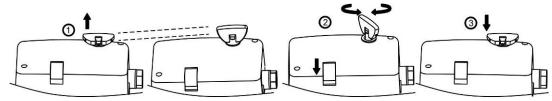
## SPECIFICATIONS AND DATA

# DIMENSIONS

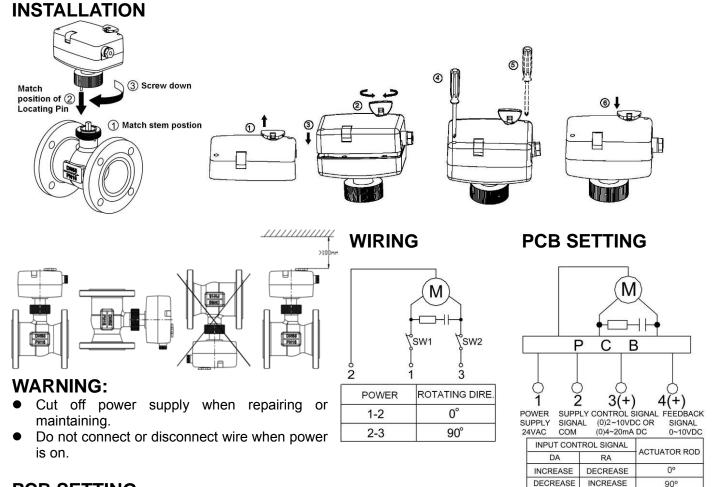


MODEL		SBA05-024E	SBA05- 024	SBA05- 110	SBA05- 120	SBA05- 220	SBA05- 230	SBA05- 240			
POWEF	R SUPPLY	24Vac	24Vac	110Vac	120Vac	220Vac	230Vac	240Vac			
POWER CO	NSUMPTION	Load 5.5VA	Load 4.5VA Load 8.5VA								
CONTRO	DL SIGNAL	0(2)~10V dc or 0(4)~20mA dc	—								
DEFAUL	T SETTING	Input: 0~10Vdc Work mode: DA			_	_					
CURRENT FREQUENCY				50/	60Hz						
TORQUE		≥25Nm									
OPERATION TIME (0~90 °)		121s (50Hz) / 100s (60Hz)									
ROTATABLE ANGEL		90° <limiter≪95°< th=""></limiter≪95°<>									
CONNECTING WIRES		0.5~1 mm <sup>2</sup>									
	HOUSING	Fireproof ABS engineering plastic									
MATERIAL	CHASSIS	Die-casting aluminum alloy									
	GEAR	POM (polyoxymethylene) + steel									
OPERATION TEMP.		-5~+50 ℃									
STORAGE TEMP.		-30~+70℃									
IP CLASS		IP54									

## MANUAL OPERATION





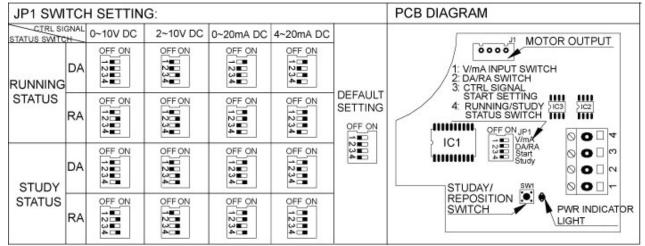


## PCB SETTING

1. **Study status:** After power is on, set JP1 switch as request (refer to the following list). First, switch "4" of JP1 to position ON, then press SW1 STUDY/REPOSITON button, buzzer will sound every 5 seconds, and the actuator stem is going down (opening valve) until gears are blocked (has reached the maximum stroke). Then the stem will go upward until gears are blocked again (has been in the initial position). Buzzer will make a long sound to indicate the study status is over. MCU will keep the data in memory even power is off.

Then switch "4" of JP1 back to position OFF to transform to running status. If this step is missed, the actuator will operate as usual, but it will go through the study status every time when power is on.

- 2. **Running status:** The actuator will return to fully closed position every time when power is on. It will close the valve at first, and then the buzzer will make a long sound to indicate the actuator is ready for control signal.
- 3. **Study/running status shift:** If user needs to switch study/running status, make sure the JP1 has been set correctly, then press SW1 STUDY/REPOSITON button. Don't need to cut off power.



NOTICE: We strongly recommend that JP1 switch should be set on running status in normal use.

**Note:** If power supply is switched from50Hz to 60Hz, please operate Study/running status shift again. For a fully function of the actuator, Please indicate current frequency of local power in orders.

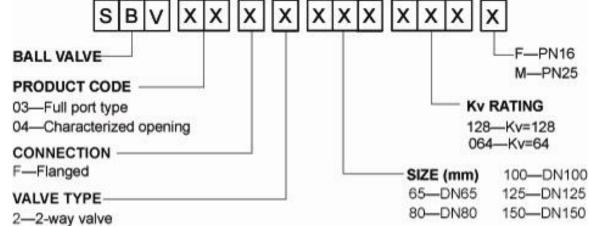
## SBV SERIES FLANGE CAST IRON BALL VALVE BODY

#### DESCRIPTION

SBV series flange casting iron ball valve bodies are widely used to control water flow in central air-conditioning, heating system. Matched with SBA05 and SBA06 series actuator, the valve is driven by actuators and can be rotates to different angle. There are five sizes: DN65, DN80, DN100, DN125 and DN150. And there are full port and characterized opening types.



MODEL SELECTION

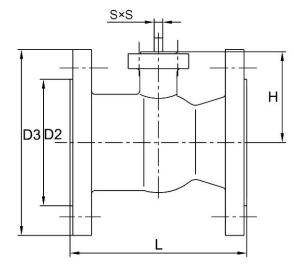


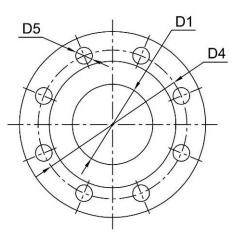
#### TECHNICAL DATA

MODEL	ТҮРЕ	FLOW	RATE	SIZE	CLOSS OFF	RATED BODY
MODEL	ITE	Kv		3126	PRES. (MPa)	PRES. (MPa)
SBV03F265128F(M)	2-way full port	128	150	DN65		
SBV04F265064F(M)	2-way chara. opening	64	75	DN05		
SBV03F280136F(M)	2-way full port	ay full port 136 159 DN80		DN80		
SBV04F280102F(M)	2-way chara. opening	102	119	DINOU	0.6	1.6 (2.5)
SBV03F2100218F(M)	2-way full port	218	255	DN100		
SBV04F2100163F(M)	2-way chara. opening	163	190	DIVIOU		
SBV03F2125274F(M)	2125274F(M) 2-way full port		320	DN125		
SBV04F2125260F(M)	2-way chara. opening	260	304	DIVIZO		
SBV03F2150507F(M)	2150507F(M) 2-way full port		593	DN150		
SBV04F2150416F(M)	2-way chara. opening	416	487	DIV150		

#### MATERIALS & TECHNICAL DATA

	VALVE BODY	HT250					
	BALL	304 SS					
MATERIAL	VALVE SEAT	PTFE					
	VALVE STEM	304 SS					
	O-RING	NBR					
WORKING TEMP.		Cold/hot water, ≤50% glycol					
MEDIA TEMP.		2∼94℃					





DIMEN	NSIONS	L	Н	D1	D2	D3	D4	D5	S×S	QTY OF FLANGE HOLES	HOLE THREAD
DN65	PN16 PN25	190	98	82	120	185	145	18	9×9	4 / 8	M16
DN80	PN16 PN25	190	98	82	136	200	160	18	9×9	8	M16
DN100	PN16	230	108	102	156	220	180	18	9×9	8	M16
	PN25	250	100		162	235	190	23			M20
DN125	PN16	054	115	125	188	250	210	18	12×12	8	M16
	PN25	254				270	220	26			M24
DN150	PN16	267	267 133	33 154	210	285	240	22	12×12	8	M20
	PN25	PN25 207 133	134	215	300	250	26	12/12	U	M24	

#### INSTALLATION & ADJUSTMENT

SBV series 2-way valve is match to SBA series actuator. Please notice that the mark "—" on valve stem indicates the ports on the valve ball. And make sure the Installation Mark is match with the slot on the actuator stem.

